

INSTRUCTIONS MANUAL



EVOLUTION STOCK

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Chapter 1, Comb adjustment:

1. Unscrew the threaded grains n°1, fig.1.
2. Lift the Comb n°22, fig.1.
3. Unscrew for one turn the threaded grains n°2, on the columns n°23, fig.1 e fig.2.
4. Proceed with the adjustment of the columns referring to the millimeter nonius n°13 fig.2 and to the columns reference, tighten the grains n°2.
5. Adjust the Comb drop with the suitable provided thickness.
(1mm,2mm,3mm,5mm,10mm e 20mm).
6. Reset the Comb keeping in mind to tighten the rear grain first and then the front one.

Chapter 2, Length adjustment:

1. Unscrew for one turn the threaded grains n°4, fig. 2.
2. Remove the recoil pad package n°14 fig.1.
3. Add or remove the thickness from long columns n°5, fig.3, to adjust the length of the stock.
4. Reset the recoil pad package and tighten the grains n°4 fig.2, keeping in mind to first tighten the lower grain.

N.B. at least one 1mm thickness must always be inserted and the thicknesses must be of the same size, both on the upper and lower columns.

Chapter 3, Cast adjustment:

1. Follow the steps in Chapter 2, from n°1 to n°2.
2. Unscrew for one turn the grains (n°5, fig.3) on the columns.
3. Adjust the Cast with the support of the millimeter nonius on the base of the columns.
4. Tighten the grains n°5.
5. Reinsert the recoil pad package and tighten the grains n°4, fig. 2.

N.B. if you need more Cast it can be obtained by setting the proper plate n° 12, observing chapter 7.

Chapter 4, Pitch angle adjustment:

1. To increase the pitch, unscrew the grain n°6, fig.4 and screw the grain n° 7,fig.4, until contact with the base.
2. Help yourself with the memory needle n°8, fig.5, to adjust the shift.
3. To decrease the pitch, make the reverse operation.

N.B. grains n° 6 and n° 7, fig. 4, must be screwed up to the contact with the base and tightened by ½ turn for fixing.

Chapter 5, Drop of the heel adjustment:

1. Unscrew the grain n° 9, fig.5, two full rotations.
2. Push the recoil pad to the desired position, helping with the nonius n° 10, fig.5, and with the reference n° 11, fig.5.
3. Firmly tighten the grain n°9, fig.5.

N.B. if the recoil pad does not freely slide, unscrew the grains n° 6 or n° 7, to loosen the mechanical tension on the piece until the Drop of the heel runs smoothly.

Chapter 6, Stock disassembly:

1. Unscrew the grains n° 4, fig.2 one lap and remove the recoil pad.
2. Completely unscrew the tie rod n° 15, as on a traditional stock.
3. Remove the EVOLUTION STOCK from the truck.

Chapter 7, Gun disassembling and inserting the Cast plate:

1. Proceed with the disassembly of the stock as in chapter 6.
2. Unscrew the red the Allen screw in ergal no. 16.
3. House the plate n° 12, between the central bracket n° 15 and the gun n° 16, fig.6.
4. Tighten screw no. 16.
5. Assemble the EVOLUTION STOCK on the truck.
6. Insert the recoil pad into its seat and firmly tighten the grains n° 4, fig.2.

Chapter 8, Weights and Balancing:

1. Unscrew the slider weight n°20, inserting the supplied 3mm key in the appropriate holes n°21, fig.2.
2. Move the weight to the desired position in the seat n°17.
3. Tighten the weight.
4. If necessary, fit the additional weight n° 19, in the seat n° 18, fig. 2. tighten the weight n° 19, with the appropriate holes n° 21, fig.2.

N.B. between the weights and their supports, there must always be the supplied gasket.

Chapter 9, Extensions for ribs:

1. See Chapter 1 from n°2.
2. Screw the extensions n°22, fig.2.
3. Add the necessary thicknesses
4. Reset the stud keeping in mind, to first tighten the rear grain and then the front one.



Chapter 10, Disassembly of the recoil pad thickness:

1. See Chapter 2, from n°1 to n°2.
2. Unscrew the grain n° 9, fig.5 and fig.7, two turns, until the Drop of the heel slides completely.
3. Lower the the Drop of the heel until the cross screws n° 3/1, fig.7 are visible and removable and remove them.
4. Raise the the Drop of the heel as far as it will go until the screws n° 3/2, fig.7 are visible and remove them.
5. Remove the thickness n° 24.
6. Screw in the recoil pad n° 25, using the shorter screws supplied.
7. Place the recoil pad in its seat.

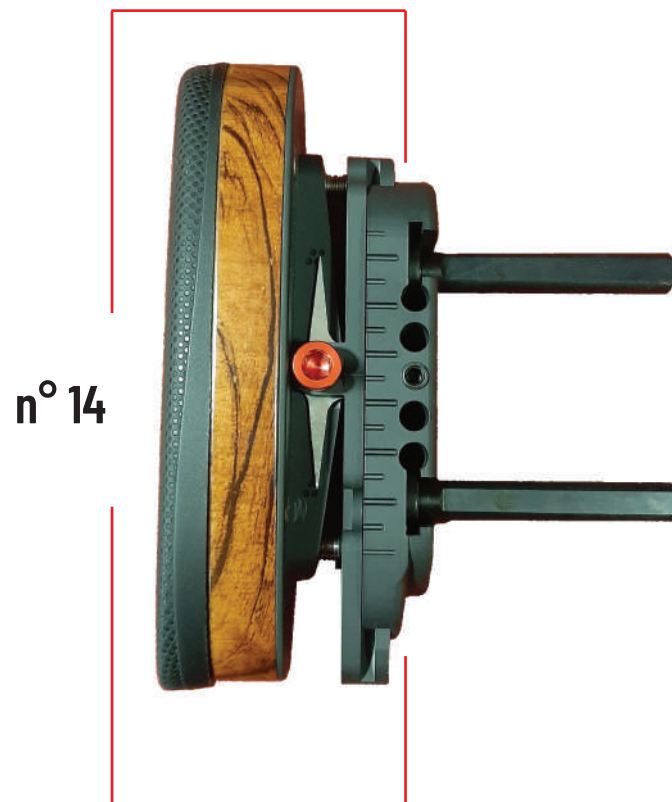
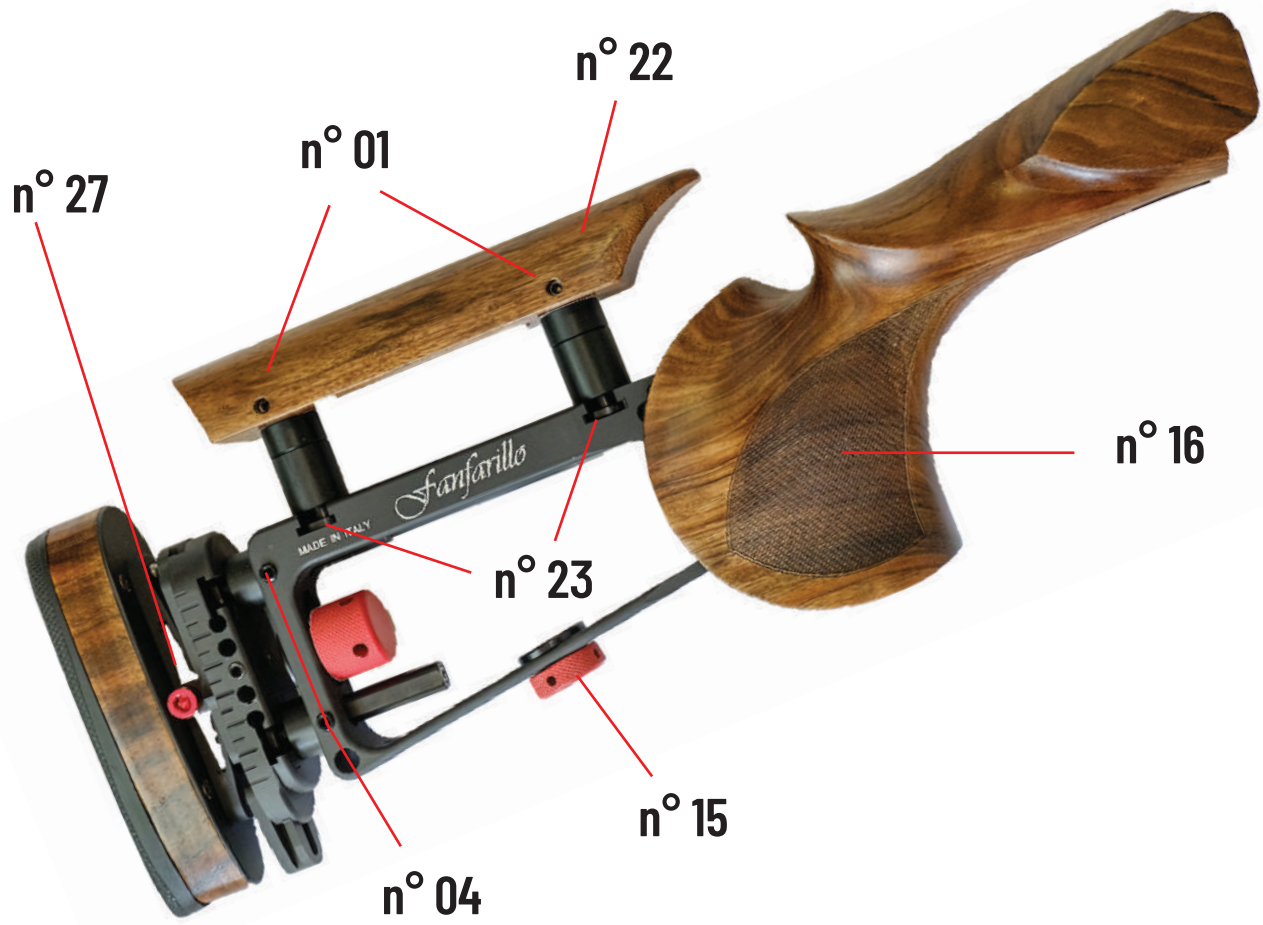
Chapter 11, Accessories and Equipment:

- N° 1 container cardbox.
- N° 1 plastic box for accessories.
- N° 1 mm 3 Allen key.
- N° 1 mm 5 Allen key.
- N° 1 plate for extra deviation.
- N° 4 cross parker screws for fixing the recoil pad.
- N° 2 extensions for the stud columns.
- N° 4 thicknesses mm 1.
- N° 4 thicknesses mm 2.
- N° 4 thicknesses mm 3.
- N° 4 thickness 5 mm.
- N° 4 thicknesses of 10 mm.
- N° 2 thickness 20 mm.
- N° 1 slider weight
- N° 1 additional weight

Chapter 12, optional:

- Slim Comb for skeet and hunting and large for trap.
- Ergal columns for skeet and hunting and steel for trap.
- Recoil pad thicknesses in various lengths.
- Increased weights for chamber close to or greater than 1,600 kg

FIGURA 1





EVOLUTION STOCK

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FIGURA 2

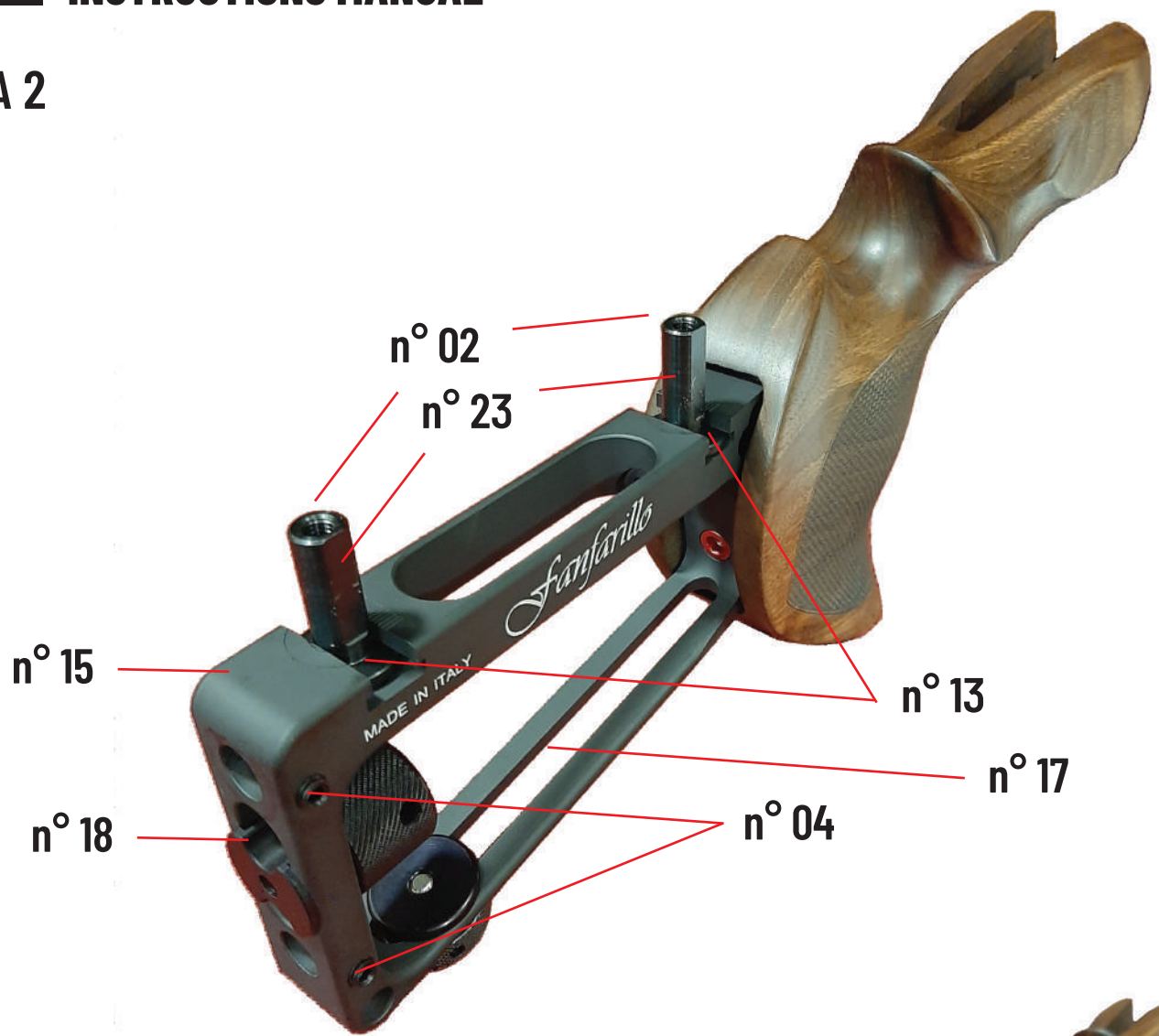


FIGURA 3

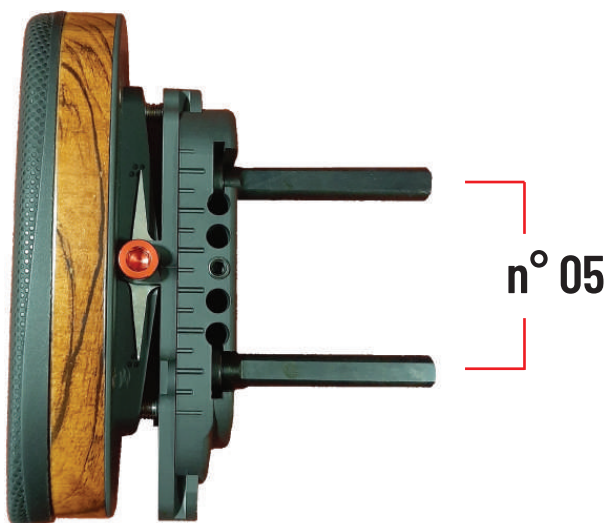


FIGURA 4

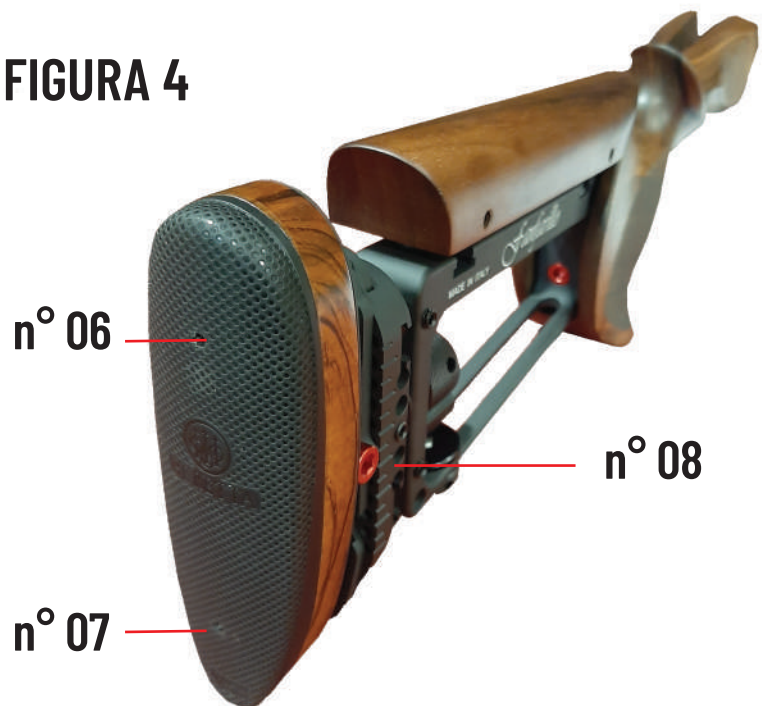


FIGURA 5

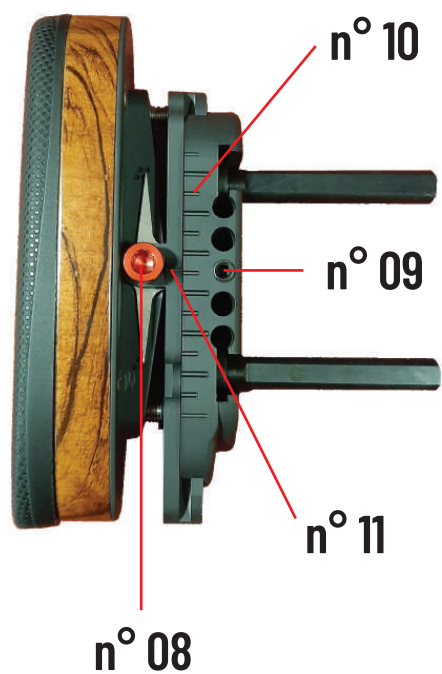
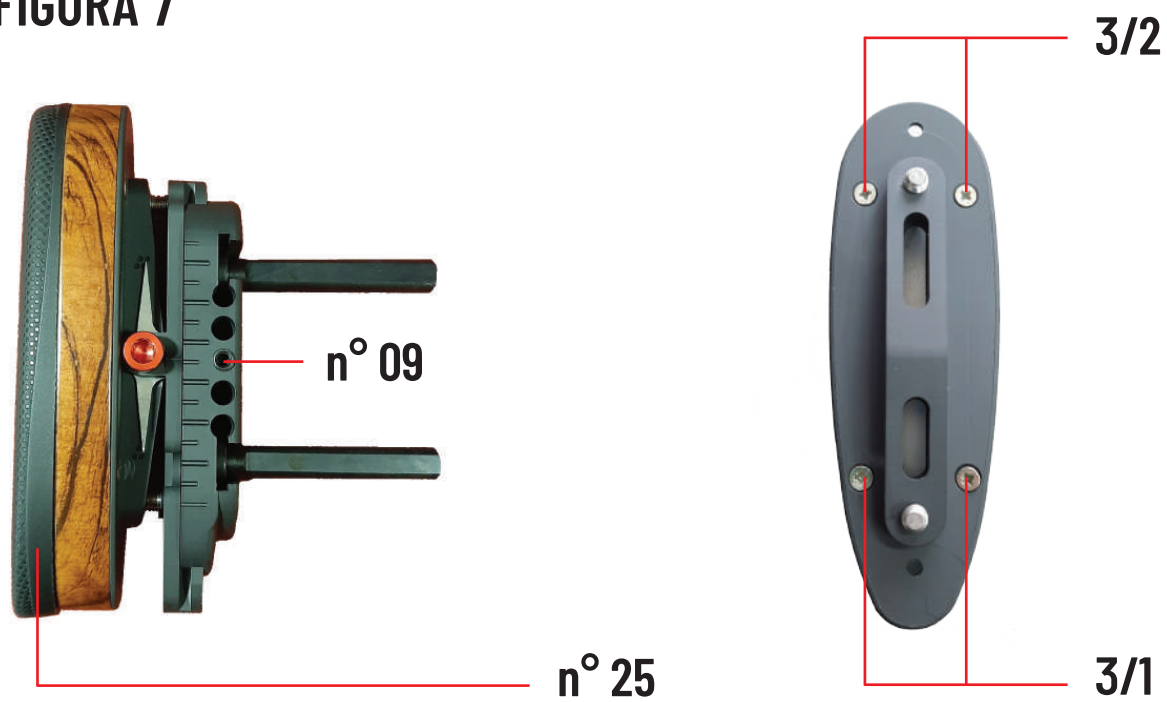


FIGURA 6



FIGURA 7



The design distinguishes it from competitors.

Its functional simplicity, which is the strong point, makes it easy and intuitive in the adjustments.

The main characteristics are:

- Reduced recoil and wheelie (due to its specially designed triangular structure).
- Structure made of Ergal 7075.
- Possibility to create customized guns (traditional or with glove).
- Regular sized guns (at the junction point with the ergal bracket) as in the classic wooden stock.
- Adaptable on any type of weapon (overlapped or parallel) with tie rod or without.
- Height adjustment and Comp cast adjustment.
- Length adjustment.
- Cast adjustment.
- Pitch angle adjustment.
- Drop of the heel adjustment.
- Applicable to weapons with rib.
- Possibility to increase or decrease the initial Cast with a specific plate.
- Extremely simple and intuitive assembly and adjustments.
- Adjustments can be made with a single key supplied.
- Possibility to customize the colors of the Ergal parts, with Cerakote treatments.
- Balance and center of gravity adjustment.
- Dismantling the stock does not lose the previous adjustments.

For more information visit our website www.fanfarillo.it

S. Statale 155 Maddalena 11, 03011, Alatri (FR)

Tel/Fax:+39 0775 440700 - Mobile: +39 339 34 88 609

info@fanfarillo.it - servizioclienti@fanfarillo.it

